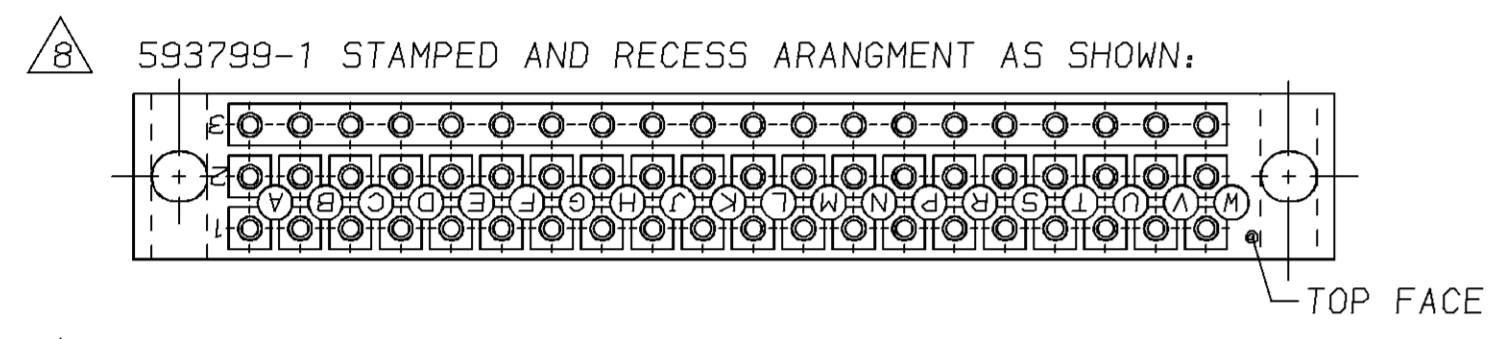
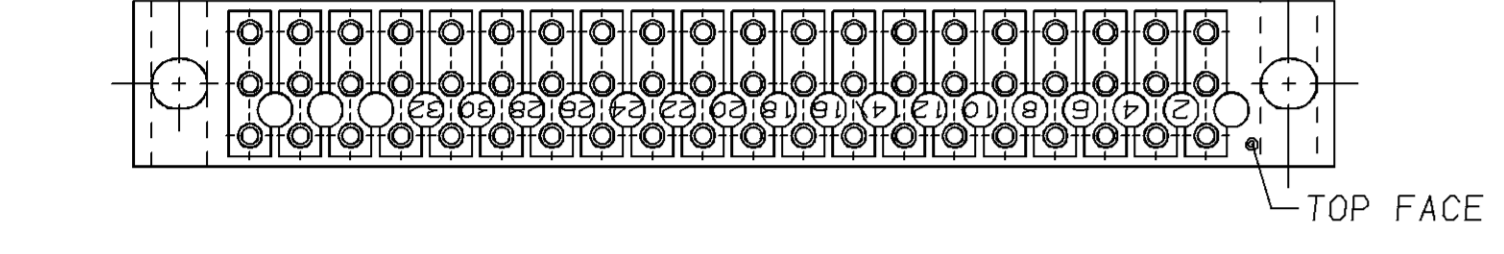
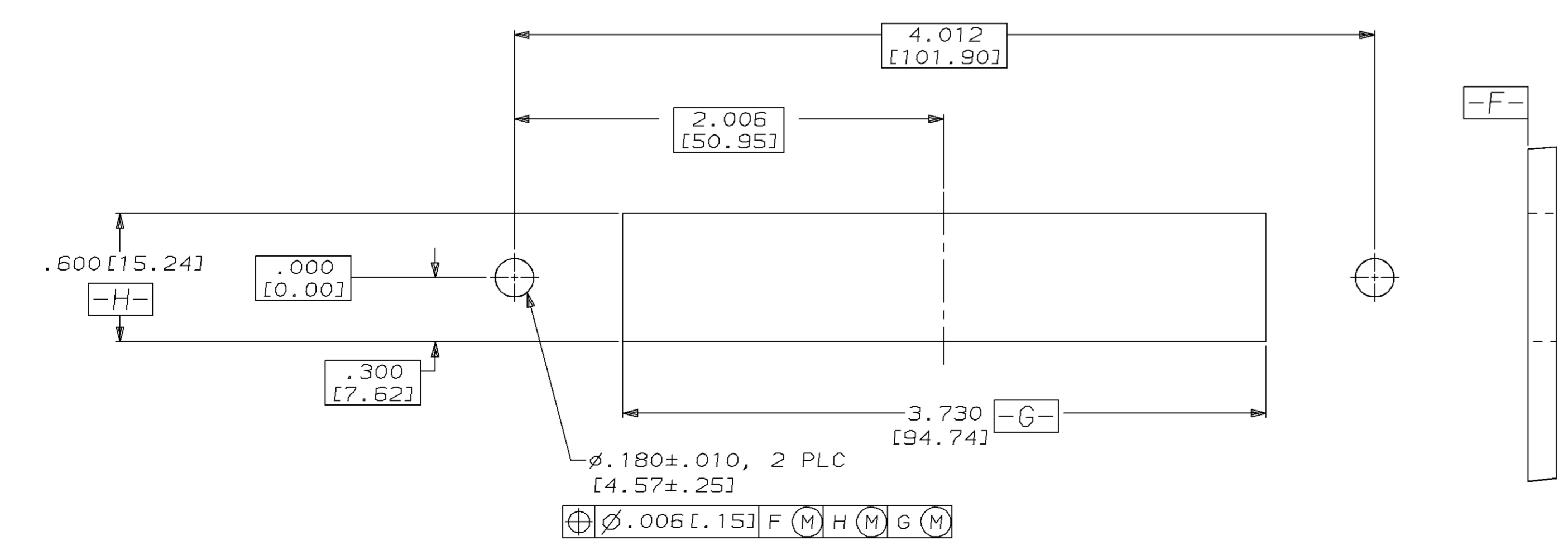
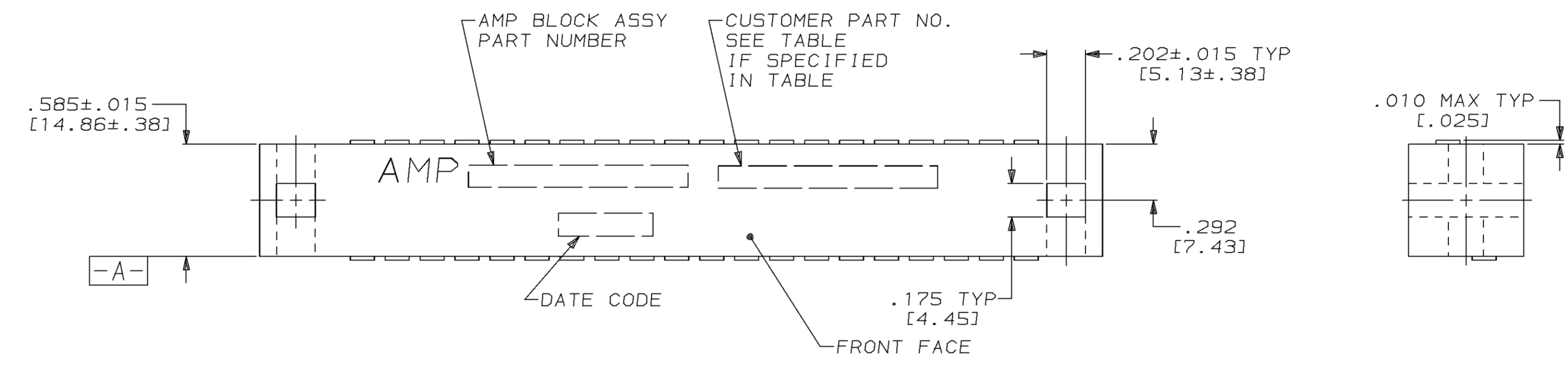
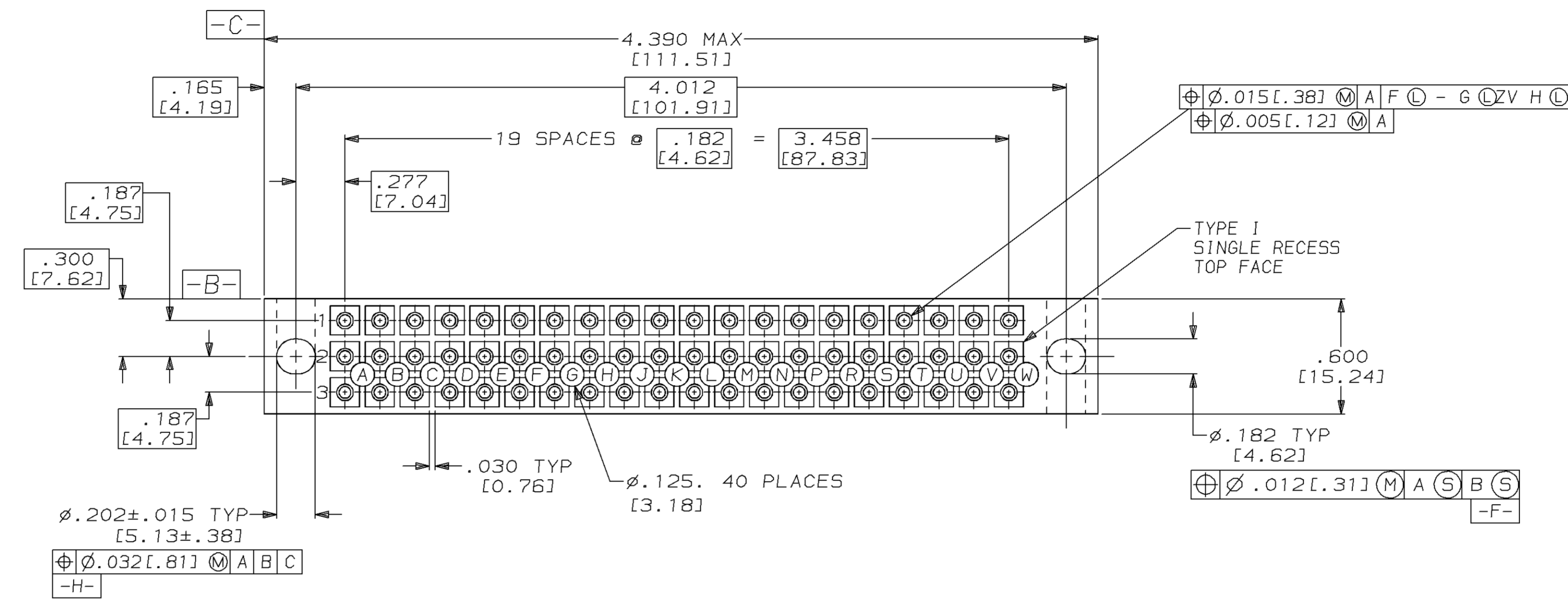


LOC		DIST		P		F		ZONE		LTR		REVISIONS		DATE	APPD	
DF	NO												DESCRIPTION			
													DL	REV PER 0600-1538-93 TT	05-94	AMS
													DM	REV PER 0600-3232-94 TT	11-94	AMS

- AMP BLOCK ASSEMBLY PART NUMBER, "AMP" & DATE CODE STAMPED ON FRONT FACE UNLESS OTHERWISE SPECIFIED IN TABLE.
- IF STAMPING OF A CUSTOMER PART NUMBER IS SPECIFIED IN TABLE AMP BLOCK ASSEMBLY PART NUMBER IS OMITTED.
- ALL CHARACTERS ON FRONT OR REAR FACE ARE .13 HIGH.
- CHARACTERS 1,2,3 & A THRU W ARE STAMPED .06 HIGH ON BOTH TOP AND BOTTOM FACE OF BLOCK UNLESS OTHERWISE SPECIFIED IN TABLE.
- COLOR OF ALL CHARACTERS IS BLACK ON NATURAL & YELLOW COLORED BLOCKS AND WHITE ON ALL OTHER COLORED BLOCKS.
- MAXIMUM TOTAL BOW PERMISSIBLE = .025 INCH.



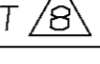


9. NOTES 1 THRU 5 EXCEPT OMIT 1,2,& 3 AND A THRU W TO BE 1,3,5,7,8 THRU 31 (FIRST POSN AND LAST THREE POSN'S BLANK).



PANEL DIMENSIONS

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES [mm] TOLERANCES ON:		DR 03-28-94 T. THOMPSON		AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ± -		CHK 05-23-94 A. SHARPE			
3 PLC DEC ± .010 [0.25]		APPD 05-23-94 A. SHARPE		NAME	
ANGLES ± -		APPD 05-23-94 A. SHARPE		CONNECTOR BLOCK ASSEMBLY, TAPER 53 SERIES, 60 POSITION	
MATERIAL		PRODUCT SPEC 108-7053 108-7054		SIZE	
BLOCK: SEE TABLE		APPLICATION SPEC		D 00779 C-581173	
INSERT: BRASS		-		CAGE CODE	
FINISH		SEE TABLE		DRAWING NO	
-		-		00779 C-581173	
WEIGHT APPROX. 45.4 GRAMS		SCALE 2:1		SHEET 1 OF 2	

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

NOTE 1 EXCEPT 	II	20 SINGLE ROW 1&2, 20 COMMON ROW 3	GOLD	NYLON	NATURAL	583799-1
NOTES 1 THRU 5 & CUST NO 1942441-21	I	4 COMMON 5 SETS 3 ROWS	GOLD	NYLON	NATURAL	4-583564-1
NOTES 1 THRU 5	I	4 COMMON 5 SETS 3 ROWS	GOLD	NYLON	NATURAL	583564-1
NOTES 1 THRU 5	III	ALL TRIPLE	GOLD	NYLON	NATURAL	3-583158-9
NOTES 1 THRU 5	I	20 COMMON 3 ROWS	GOLD	NYLON	NATURAL	3-583154-9
NOTES 1 THRU 5	III	6 COMMON ROW A&B,C&D,ETC.	GOLD	NYLON	BLACK	3-582753-0
NOTES 1 THRU 5 EXCEPT OMIT 1,2,3 & A THRU W TO BE 1 THRU 20 .04 HIGH	I	20 COMMON 3 ROWS	GOLD	NYLON	GRAY	3-582656-8
	I	20 COMMON 3 ROWS	GOLD	NYLON	RED	3-582656-2
NOTES 1 THRU 5	I	20 COMMON 3 ROWS	GOLD	NYLON	BLUE	3-582640-6
NOTES 1 THRU 5	I	20 COMMON 3 ROWS	GOLD	NYLON	ORANGE	3-582640-3
NOTES 1 THRU 5	I	20 COMMON 3 ROWS	GOLD	NYLON	BLACK	3-582640-0
NOTES 1 THRU 5 EXCEPT 1,2,3 TO BE A,B,C & A THRU W TO BE 1 THRU 20 .04 HIGH	III	ALL TRIPLE	GOLD	NYLON	NATURAL	3-582521-9
	III	ALL TRIPLE	GOLD	NYLON	BLUE	3-582521-6
	III	ALL TRIPLE	GOLD	NYLON	GREEN	3-582521-5
	III	ALL TRIPLE	GOLD	NYLON	ORANGE	3-582521-3
	III	ALL TRIPLE	GOLD	NYLON	RED	3-582521-2
	III	ALL TRIPLE	GOLD	NYLON	BLACK	3-582521-0
NOTES 1 THRU 5	I	ALL SINGLE	GOLD	NYLON	RED	3-582415-2
NOTES 1 THRU 5	II	ALL SINGLE ROW 1 & 3	GOLD	NYLON	NATURAL	3-582411-9
NOTES 1 THRU 5	II	ALL COMMON ROW 2	GOLD	NYLON	BLACK	3-582411-0
NOTES 1 THRU 5	II	ALL DUAL	GOLD	NYLON	ORANGE	3-582401-3
NOTES 1 THRU 5	II	ALL DUAL	TIN	NYLON	BLACK	1-582401-0
NOTES 1 THRU 5 & CUST NO 1942441-22	I	10 COMMON 6 SETS	GOLD	NYLON	NATURAL	4-582363-1
NOTES 1 THRU 5	I	10 COMMON 6 SETS	GOLD	NYLON	NATURAL	3-582363-9
NOTES 1 THRU 5 & CUST NO 1942441-16	I	5 COMMON 4 SETS PER ROW	GOLD	NYLON	NATURAL	4-582362-1
NOTES 1 THRU 5 EXCEPT OMIT 1,2,3 & A THRU W	I	4 COMMON, 5 SETS, 3 ROWS	GOLD	NYLON	NATURAL	4-582362-0
NOTES 1 THRU 5	I	5 COMMON 4 SETS PER ROW	GOLD	NYLON	NATURAL	2-582362-9
NOTES 1 THRU 5	III	ALL TRIPLE	GOLD	NYLON	BLUE	3-582349-6
NOTES 1 THRU 5	III	ALL TRIPLE	GOLD	NYLON	BLACK	3-582349-0
NOTES 1 THRU 5 EXCEPT 1,2,3 TO BE A,B,C & A THRU W TO BE 1 THRU 20 .04 HIGH	I	ALL SINGLE	GOLD	NYLON	NATURAL	3-582219-9
	I	ALL SINGLE	GOLD	NYLON	BLUE	3-582219-6
	I	ALL SINGLE	GOLD	NYLON	YELLOW	3-582219-4
	I	ALL SINGLE	GOLD	NYLON	RED	3-582219-2
	I	ALL SINGLE	GOLD	NYLON	BROWN	3-582219-1
	I	ALL SINGLE	TIN	NYLON	RED	1-582219-2
NOTES 1 THRU 5 & CUST NO 1942441-14	I	ALL COMMON	GOLD	NYLON	NATURAL	4-582217-1
NOTES 1 THRU 5	I	ALL COMMON	GOLD	NYLON	NATURAL	3-582217-9
NOTES 1 THRU 5	I	ALL COMMON	GOLD	NYLON	RED	3-582217-2
NOTES 1 THRU 5	I	ALL COMMON	GOLD	NYLON	BLACK	3-582217-0
NOTES 1 THRU 5 EXCEPT OMIT 1,2,3 & A THRU W	III	ALL TRIPLE	GOLD	NYLON	NATURAL	3-582182-9
	I	ALL SINGLE	GOLD	NYLON	NATURAL	3-582181-9
NOTES 1 THRU 5 & CUST NO 1942441-19	I	20 COMMON 3 ROWS	GOLD	NYLON	NATURAL	4-582150-1
NOTES 1 THRU 5	I	20 COMMON 3 ROWS	GOLD	NYLON	NATURAL	3-582150-9
NOTES 1 THRU 5	I	20 COMMON 3 ROWS	TIN	NYLON	NATURAL	1-582150-9
NOTES 1 THRU 5 & CUST NO 1942441-5	III	ALL TRIPLE	GOLD	NYLON	NATURAL	4-581342-1
	III	ALL TRIPLE	TIN	NYLON	NATURAL	2-581342-1
		III	ALL TRIPLE	TIN	NYLON	NATURAL
NOTES 1 THRU 5	III	ALL TRIPLE	GOLD	NYLON	NATURAL	581342-3
NOTES 1 THRU 5	III	ALL TRIPLE	SILVER	NYLON	NATURAL	581342-2
NOTES 1 THRU 5	III	ALL TRIPLE	TIN	NYLON	NATURAL	581342-1
NOTES 1 THRU 5	II	ALL DUAL	GOLD	POLYETHYLENE	NATURAL	581178-3
NOTES 1 THRU 4 & CUST NO 1942441-18	II	ALL DUAL	GOLD	NYLON	NATURAL	4-581177-1
NOTES 1 THRU 5	II	ALL DUAL	GOLD	NYLON	NATURAL	581177-3
NOTES 1 THRU 5	II	ALL DUAL	TIN	NYLON	NATURAL	581177-1
NOTES 1 THRU 5	I	ALL SINGLE	GOLD	POLYETHYLENE	NATURAL	581174-3
NOTES 1 THRU 5 & CUST NO 1942441-15	I	ALL SINGLE	GOLD	NYLON	NATURAL	4-581173-1
NOTES 1 THRU 5	I	ALL SINGLE	GOLD	NYLON	NATURAL	581173-3
STAMPING	TYPE	FUNCTION	PLATING	MATERIAL	COLOR	PART NO
		INSERTS				

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES [mm] TOLERANCES ON :
2 PLC DEC ± .010
3 PLC DEC ± .010
ANGLES ± .010

DR 03-28-94 T. THOMPSON
CHK 05-23-94 A. SHARPE
APPD 05-23-94 A. SHARPE
APPD 05-23-94 A. SHARPE

AMP AMP Incorporated
Harrisburg, PA 17105-3608

NAME
CONNECTOR BLOCK ASSEMBLY, TAPER, 53 SERIES, 60 POSITION

PRODUCT SPEC 108-7053
108-7054

FINISH
SEE TABLE

APPLICATION SPEC
-

SIZE **D** CAGE CODE 00779 DRAWING NO **C-581173**
WEIGHT APPROX. 45.4 GRAMS SCALE 2:1 SHEET 2 OF 2

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.