



1. THIS PLUG IS DESIGNED TO CONFORM TO THE LATEST ISSUE OF MIL-C-24308
2. MAX WIRE INSUL. TO BE USED WITH THIS PLUG IS .068 DIA.
3. STAINLESS STEEL RETENTION CLIPS ARE INCLUDED IN INSERTS
4. PACKAGE STAMPED M 24308/4-327F
5. THIS PLUG WILL ACCEPT SIZE 20 PIN CONTACT M24308/11 OR AMP # 205089

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES 2 PLG DEC ± .005 ANGLES ± 0°30'	DR 12-9-87 C.C. THOMAS	NAME AMPLIMITE PLUG FOR PIN CONTACTS HI-DENSITY "HDM-20" CONNECTOR SIZE 4 (37 POSN) SERIES 109 WITH FLOAT BUSHINGS
SEE CALLOUTS	CHK 12-10-87 F.C. BALLEW III	AMP INCORPORATED AMP 12-10-87 D.J.M.
SEE CALLOUTS	APPD 12-10-87 D.J.M.	APPLICATION SPEC
FINISH SEE CALLOUTS	PRODUCT SPEC	SIZE FSOH NO D 00779
WEIGHT	SCALE 4:1	DRAWING NO 205414

OBSELETE	BRASS	205414-2
	STEEL PER ASTM-A-109	205414-1
	SHELL MAT'L	PART NO