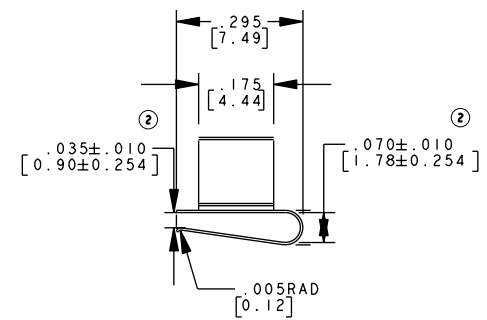
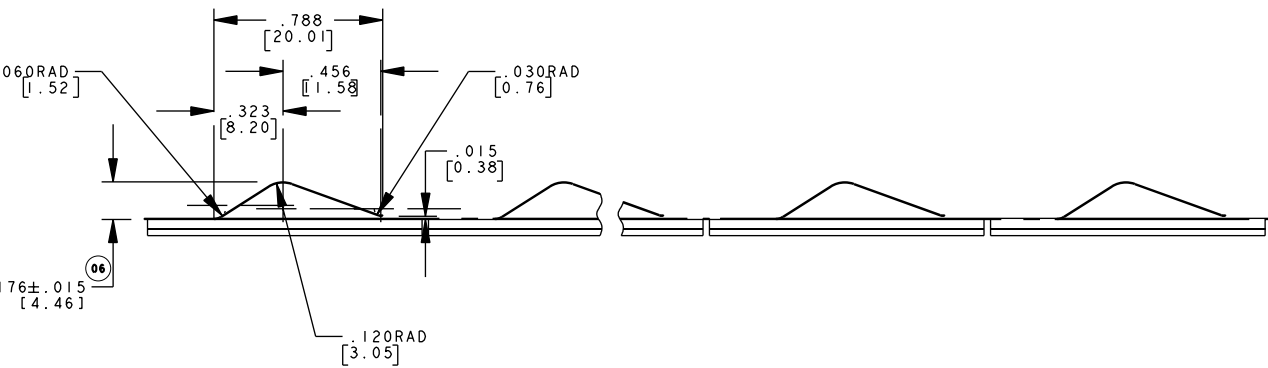
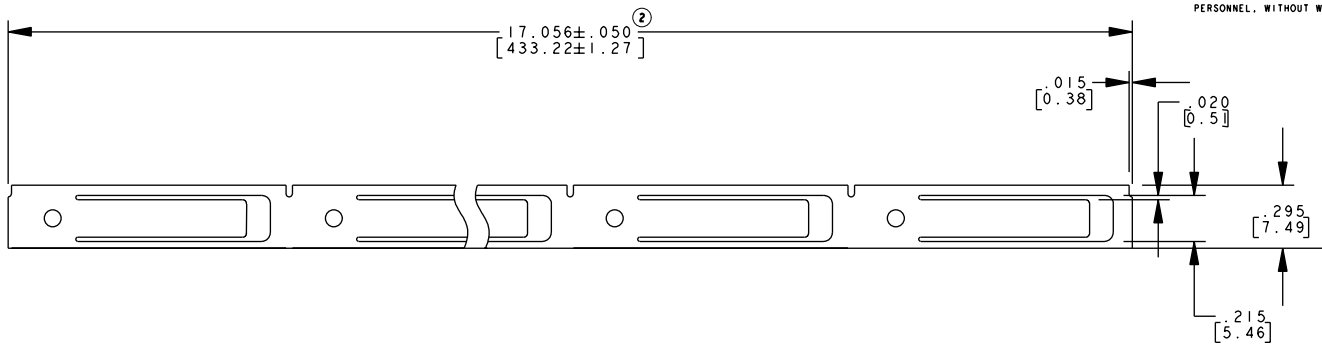
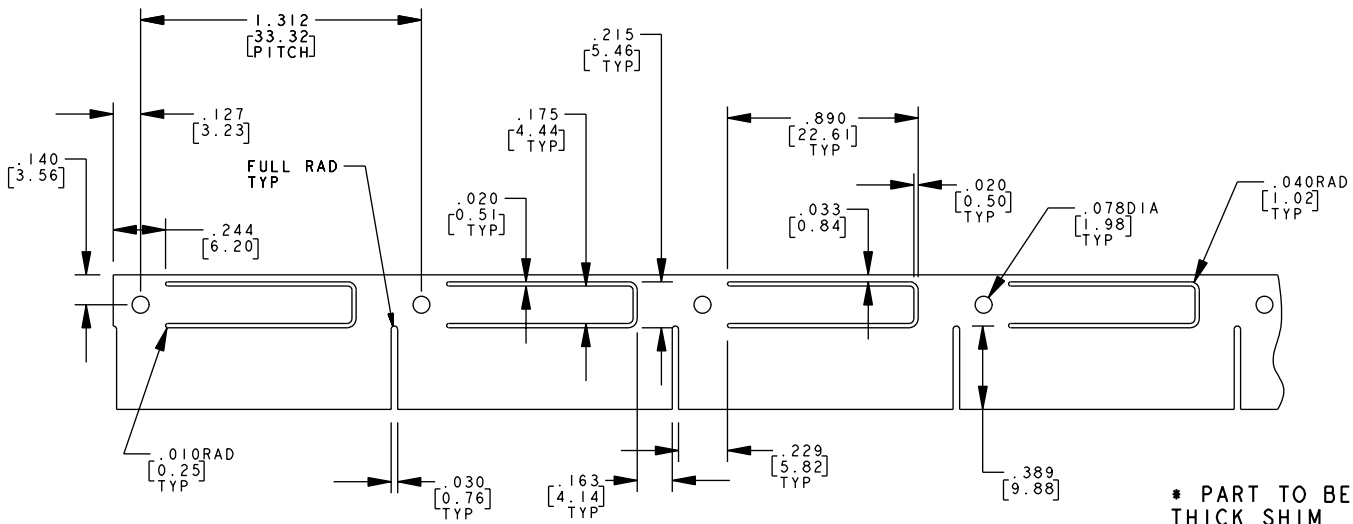


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DWG. NO.	
0097-0976	
ADDED TOLERANCES TO 17.056, .035, AND .070 DIMS.	
ADDED NOTE	
ECN 9453	02
BMG 09/12/94	
CORRECTED VIEWS	
ECN 9904	03
BMG 03/07/95	
EWS 03/07/95	
629 WAS 8.0	
ECO 1640	04
JL 05/05/97	
RC 05/05/97	
ADDED REF TO .176 DIM.	
ADDED NOTE TO .176	
NO LOWER THAN .154	
ECO 1723 EPO	05
JL 05/23/97	
RC 05/23/97	
ECO-E5915 ADDED ±.015 TOL.	
TO DIM .176	
RKM 03/27/07	06
EWS 03/28/07	



ENLARGED VIEW



PARTIAL FLAT BLANK
TOLERANCING ON PHOTO ETCHED
BLANK IS TO BE ±.002

* PART TO BE INSPECTED ON .062^②
THICK SHIM

MATERIAL: .0052±.0002 X .629±.003 BE CU ALLOY 25 1/2 HARD ENDURANCE GRADE	LBS/M 19.90	TOLERANCES NOT SHOWN DECIMAL 2 PL'S ± .015 DECIMAL 3 PL'S ± .005	DRAWN BY DATE BMG 01/07/94
HEAT TREAT: TO DPH 383 MIN. USING A 500 GRAM LOAD		FRACTIONAL ± ANGULAR ± 3°	CHECKED BY DATE RC 01/20/94
THICKNESS AFTER CLEANING AND BEFORE PLATING: .00485 MIN.		BEND RADIUS CORNER RADII MAXIMUM BURR	APPROVED BY DATE EWS 01/20/94
FINISH:	SO. FT. /M	LONGITUDINAL GROUNDING STRIP	REF. DWG. NO.
		DWG. NO.	SUB



C